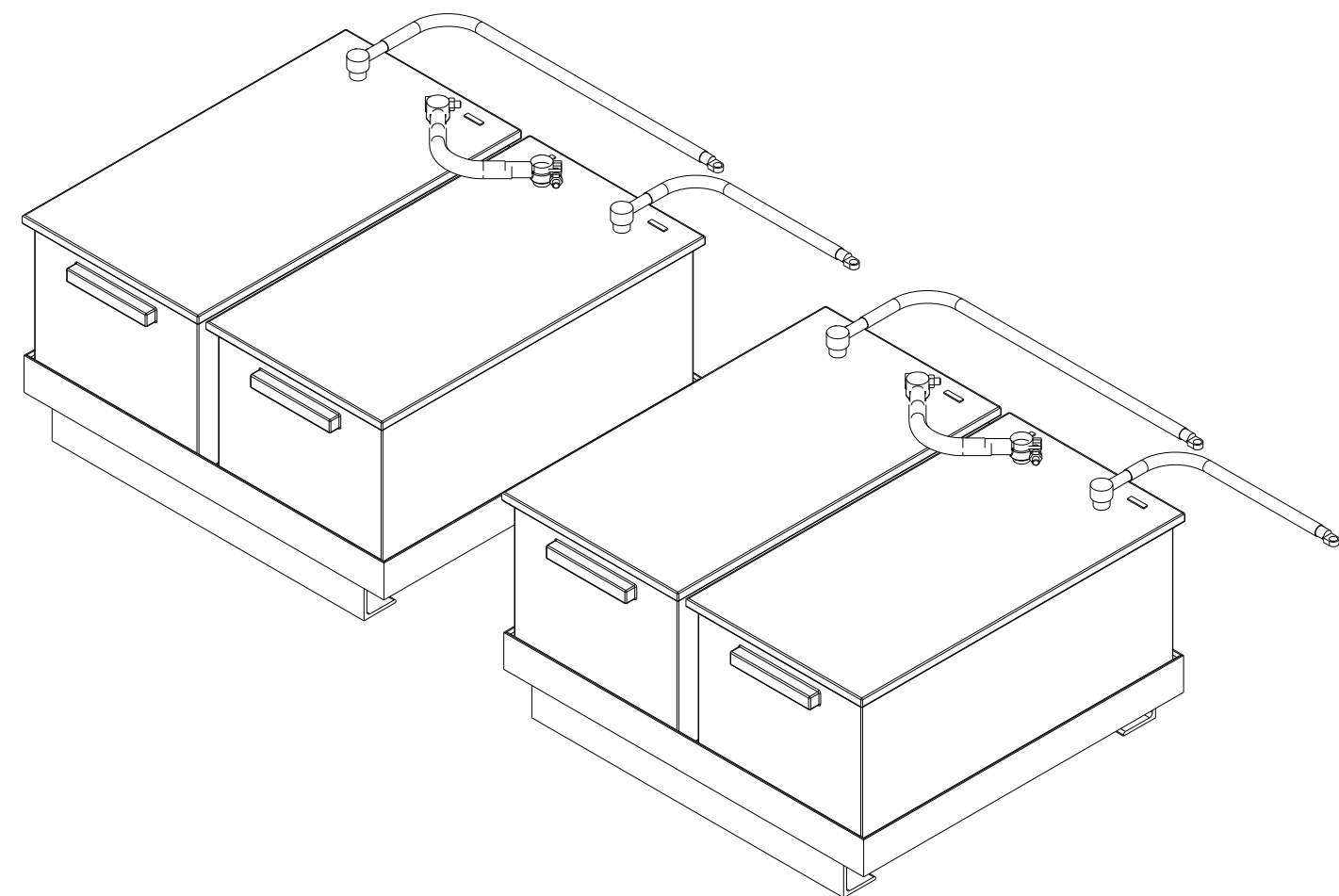
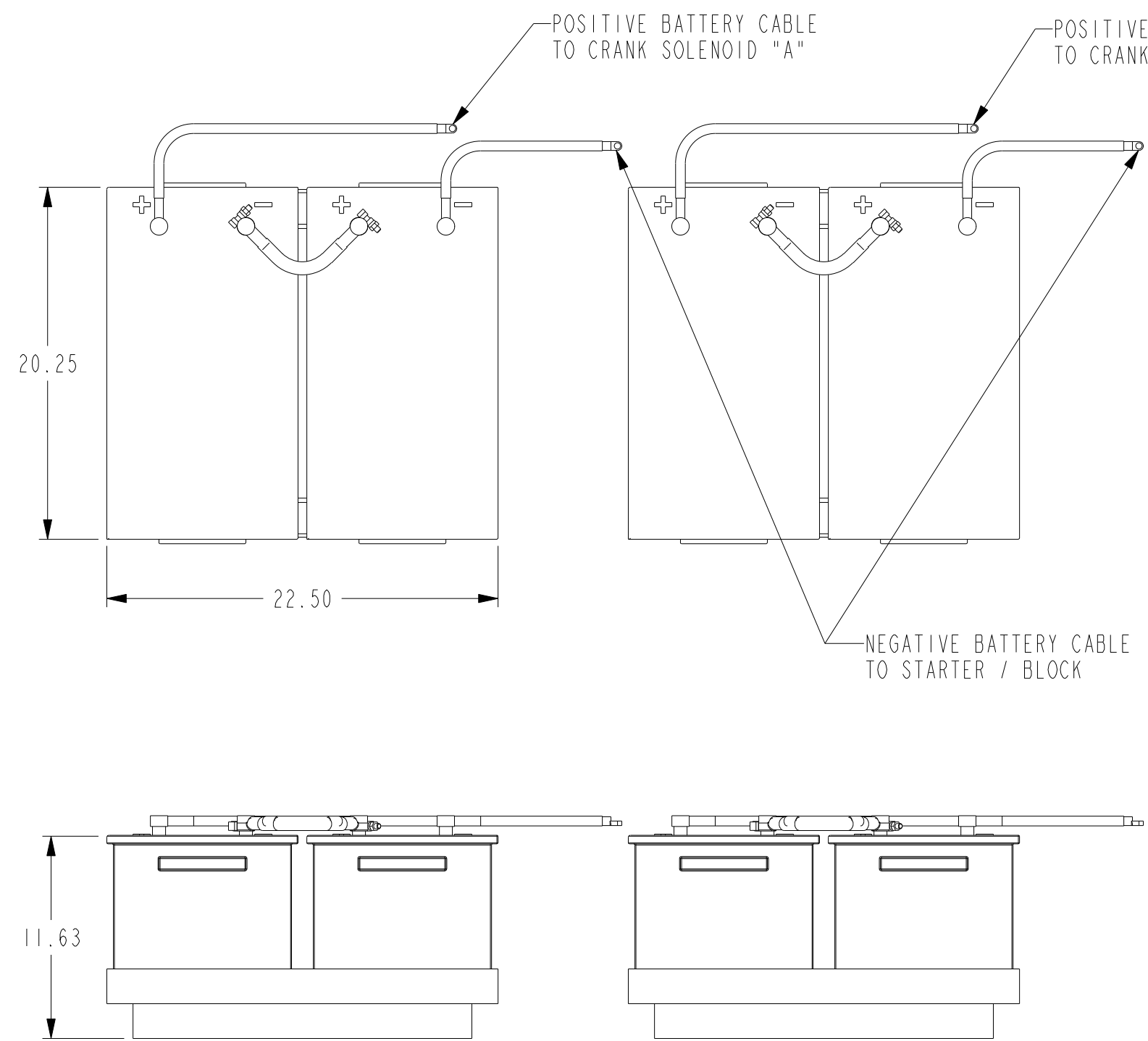


BILL OF MATERIAL			
ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	BATTERY RACK, -	6138
2	1	CABLE KIT, 24V	SEE NOTE
3	4	BATTERY, GROUP 8D, COMMERCIAL	8D-3 DRY

NOTES:

PART # - ENGINES
 14851 - 3.9, 5.9, 5E, 7E, 8.3, 11E
 14852 - 15E, 23E, 30E



Each Battery is 12V with 1400 CCA

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CUSTOM DESIGN
 AND UPFIT CENTER
 875 LAWRENCE DRIVE
 DEPERE, WISCONSIN

UNLESS OTHERWISE SPECIFIED ALL DIMENSION TOLERANCES ARE

ANGULAR DIMENSIONS ± 1° IMPERIAL UNITS METRIC UNITS

THIRD ANGLE PROJECTION	MACHINE TOLERANCES .XX ± 0.010 .XX ± 0.005	MACHINE TOLERANCES .XX ± 0.2 .XX ± 0.1
	FORM TOLERANCES .XX ± 0.030 .XX ± 0.015	FORM TOLERANCES .XX ± 0.8 .XX ± 0.4
	FAB TOLERANCES .XX ± 0.080 .XX ± 0.030	FAB TOLERANCES .XX ± 1.5 .XX ± 0.8

ASSEMBLY, BATTERY, RACK & CABLES (4) 8D, 24V OPTION		
DWG UNITS: IN/LB/S	DRAWN BY: S DUBICK PRO-ENGINEER	DATE: 06-30-10 INIT ECO: 2010-094
SCALE: 0.125	SHEET 1 OF 1	DRAWING NO: 14382
EST WEIGHT: 1958.393		

REV	ECO	DESCRIPTION OF REVISION	REV BY	DATE